

FACILITY: Construction of the Port Allen Lube Plant was completed in the fall of 1990. The modern lube blending, packaging, and warehouse operation provides engine oils, industrial lubricants, aviation piston and process oils to many ExxonMobil customers throughout the world. Sitting on 50 acres west of the Mississippi River, the facility has 8.3 acres under roof.

WORKFORCE: The plant is staffed by approximately 34 ExxonMobil employees, 90 contractors, and primarily operates 5 days/week, 52 weeks/year.

FACILITIES:

- administrative offices
- tank farm (27 base stock, 24 additive, 47 finished products)
- laboratory
- kettles (21) & in-line blending (3)
- packaging lines
- dissolving unit
- fork trucks
- computerized random warehouse
- tank truck loading / unloading racks
- tank car loading / unloading racks
- maintenance facility

BASE STOCKS: Primary source of base stocks is from the ExxonMobil Baton Rouge Refinery via pipeline. Other base stocks from Baytown, Beaumont & Singapore arrive either via pipeline, railcar or tank truck.

BLENDING: Over 100 Million Gallons of finished lubricant and base stock throughput yearly. This volume consists of locally blended products and imported products from the ExxonMobil Global Manufacturing Network and Third Parties. Approximately 125 different lubricants are locally manufactured at Port Allen.

PACKAGING: Approximately 325 package combinations are packaged on the following packaging lines:

- 55 gallon drums
- 1 quart bottles
- 4 & 5 quart bottles
- 16 gallon kegs
- 5 gallon pails

WAREHOUSE: Approximately 700 packaged products are available through the distribution warehouse

- 250,000 square feet of domestic warehouse space - 27 receiving / loading doors
- 88,000 square feet of export warehouse space - 5 receiving / loading doors
- Computerized random warehouse management system

DISTRIBUTION: Quality lubricants shipped worldwide. Primary distribution points throughout North America, South America, and the Caribbean. Products are shipped by rail car, tank truck, ISO-containers, flexi-bags, export containers, package trucks, and intermodal.

QUALITY:

- ISO / TS 16949 (Automotive Industry)
- Ford Q1 Certified
- Nuclear Procurement Issues Committee Certified (NUPIC) - Nuclear Industry
- Quality Practices & Guidelines Compliant (QP&G) - ExxonMobil Laboratory Certification

SHE & SECURITY: Awarded OSHA's Voluntary Protection Program (VPP) "STAR" in 2006

The Plant's Safety, Health, Environmental and Security programs are managed by ExxonMobil's Operation Integrity Management System (OIMS) and are integrated into our daily activities. We strive to make "**NOBODY GETS HURT**" a core value in flawlessly operating our facility.

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